Application No.: 10/561596 Case No.: 58847US004

## **Amendments to the Claims:**

The following Listing of Claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims**

## 1–16. (Cancelled)

- 17. (Original) A method of manufacturing a valve stem comprising an elongate stem element and a sealing element, said method comprising the steps of:
  - a) providing a first mold shape;
  - b) molding a first material comprising a polymer selected from the group consisting of polyaryletherketones, thermotropic liquid crystalline polymers, polymethylpentene, polyphenylene sulfide and mixtures thereof to form the elongate stem element;
  - c) providing a second mold shape containing at least in part the elongate stem element; and
  - d) molding a second material to form the sealing element, such that the sealing element is arranged onto and co-molded with at least a portion of the elongate stem element.

## 18. (Cancelled)

- 19. (Previously presented) A method of manufacturing according to claim 17, wherein the second material comprises a thermoplastic elastomer.
- 20. (Original) A method of manufacturing according to claims 17, wherein the second material comprises a thermosettable elastomer, and the method further comprises an additional step of:
  - e) curing said second material, said step being performed subsequent to step d).

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21. (Original) A method of manufacturing according to claim 20, wherein the method further comprises an additional step of:

f) removing said second mold shape, said step being performed either prior to or subsequent to step e).

22–23 (Cancelled)

- 24. (Previously presented) A method of manufacturing according to claim 21, wherein the method comprises further comprise the additional step of:
  - g) thermally treating the sealing element, said step being performed subsequent to both steps e) and f).
- 25. (Previously presented) A method of manufacturing according to claim 17, wherein the step of molding the first material and/or the step of molding the second material is injection molding.

26–32. (Cancelled)